

Work Order ID 51284



Page 1

August 13, 2009 1:31:03 PM

Item ID: D3033-3

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Seat Track

Start Date: 08/13/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 08/14/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MF

Date: 09-08-13 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3033	Rev A1								
100		0.00							
Small Fab	Memo	0.00							
Small Fab	1-Cut to length as per dwg 2-Drill holes as per Dwg Using DT8610 3- C'sink hole as per dwg 4- Deburr								
110									
HandFinish	Memo	0.00							
Hand Finishing									
120	QC3- Inspect Part Finish	0.00							
Quality Control	Memo	0.00							

SP 09.08.13.

W/O
CHG

09.08.13 (X)

JL

(X) f

=> 09/08/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
09-08-14	100 ↓ 110	Please relocate the QCS @ 130 to be after 100 for cutting & drilling. If parts are incorrect from 100, at least there will be no extra cost. *Same as the -100 perm. change /		09-09-02		09-08-14	09-08-14

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 51284

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Accept



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Start Date: 08/13/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 08/14/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Draw Number

Draw Rev.

Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

N/A	close after 100
-----	-----------------

WIO CHG

140



Packaging

Packaging

Identify as per dwg & Stock Location:

OK

0.00

9/8/13	OK SP
--------	-------

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

OK	09-08-14
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MF 09-08-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 51284



Parent Item: D3033-3RevA1



Parent Item Name: Seat Track

Start Date: 08/13/2009

Required Date: 08/14/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3033-144RevA1		Manufactured		No		110	Each	20.8400	1.5789			

Seat Track

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	20.84
30209	17.9
30887	2.94

18"

SP09.08.B.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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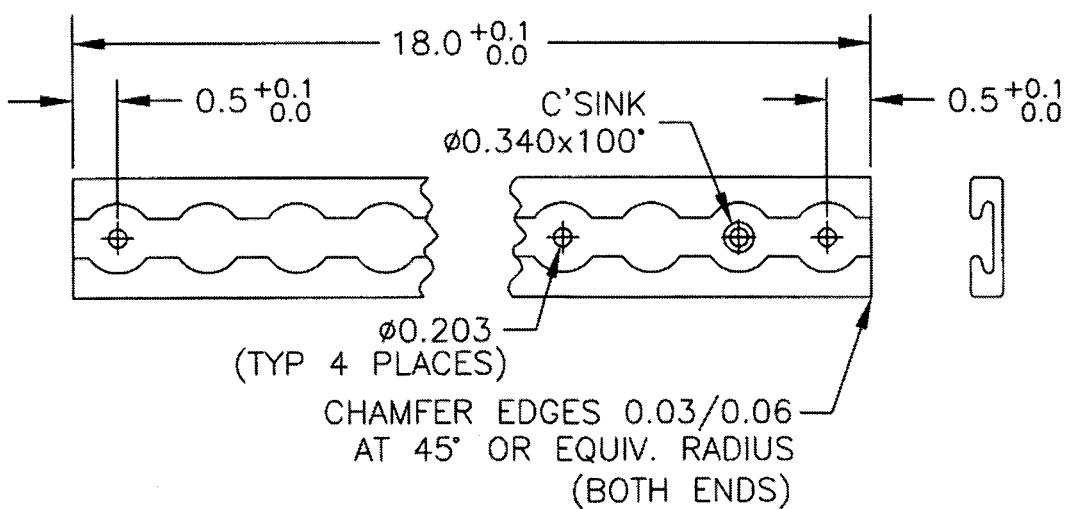
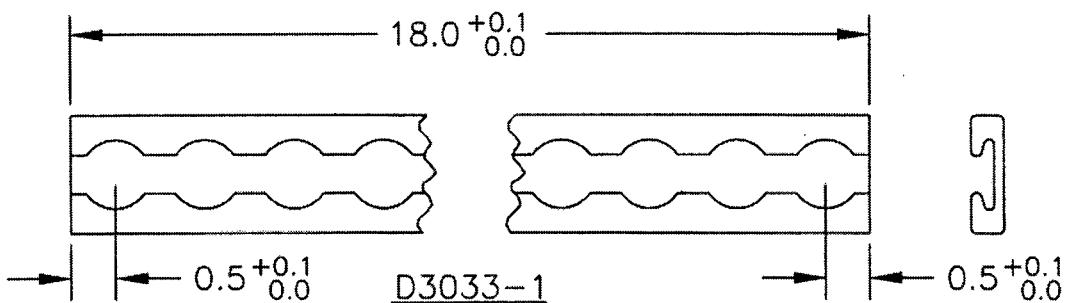
NOTE: Date & initial all entries

DART

04
05/05/18

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3033	SHEET 1 OF 1
DATE		TITLE	SCALE
01.05.18		SEAT TRACK	1:2
A	01.05.18	NEW ISSUE	
A1 03.08.25	03.08.25	NOTE 1 MODIFIED	

SPECIFICATION CONTROL DRAWING



(CAN MAKE FROM D3033-1)

D3033-1 & D3033-3

1) MAKE FROM: ANCRA, P/N 40456-11-144
OR BROWNLINE, P/N 20276-144-0-0

D3033-144 A1

- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01.05.30

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